

Work Order ID 161061

Monday, May 08, 2017 9:09:00 AM

161061

Page 1

Item ID: PB67-43001-311

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Restraint

Start Date: 5/11/2017 Start Qty: 6.00

****6***

Cust Item ID:

Required Date: 5/15/2017 Req'd Qty: 6.00

****6***

Customer:

Reference: SCHEDULED/U

Approvals: Process Plan:

DAS
21
9-89

Date:

MAY 08 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

B67-43001

C

100

0.00

100

Small Fab

Small Fab

Memo

0.80

Small Fab

1- cut tube to length (0.500")

2- cut tube in aft as per dwg

3- grind ends as per dwg

4- deburr

7

Ø

MAY 09 2017

DAS
19
9-89

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

7

DAS
38
9-89

MAY 10 2017

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Page 2

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Customer:

Reference: SCHEDULED/U

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <u>WN003</u>	0.00							
120									
Packaging	Memo	0.00				7			MAY 11 2017
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							17/5/15
Quality Control									

DAS
21
9-89

MAY 12 2017

Picklist Print

Monday, May 08, 2017 9:08:59 AM

Page 1

Work Order ID: 161061

161061

Parent Item: PB67-43001-311

PB67-43001-311

Parent Item Name: Restraint

Start Date: 5/11/2017

Required Date: 5/15/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP rev A new issue 08.-07-24 DD verified: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T2.00W0.125		Purchased	No			100	f	26.1250	0.0208	0.131368			DAS
M6061T6T2 00W0 125									**			MAY 09 2017	19 9-89
6061T6 RD TUBE 2.00 X.125W													

Location

Loc Qty

Loc Code

MAT016

26.125

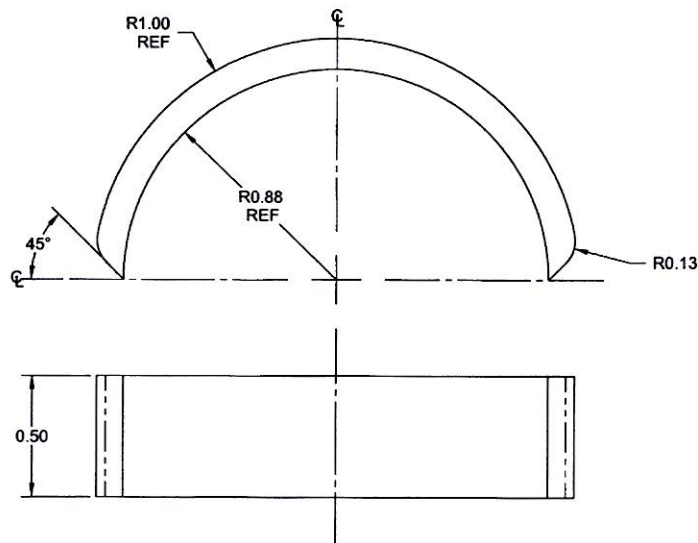
m135709

2.125

m137091

24

.16



B67-43001-311 RESTRAINT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 161061 MJS
170508

RELEASED
2009-09-26
MJS

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6
OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8
REF. DART SPEC. M6061T6T2.000W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 42 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV.	
MFG. APPR.		B67-43001-311	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.	N/A	RESTRAINT	NTS	
DATE	09.02.24	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		